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UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 6,796,418 B1
DATED : September 28, 2004
INVENTOR(S) : Harrison et al.

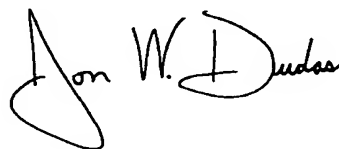
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It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Drawing sheets, consiting of Fig. 1 thru Fig. 8, should be deleted and replaced with the drawing sheets, consisting of Fig. 1 thru Fig. 8, as shown on the attached pages.

Signed and Sealed this

First Day of March, 2005



JON W. DUDAS
Director of the United States Patent and Trademark Office

(12) **United States Patent**
Harrison et al.

(10) Patent No.: **US 6,796,418 B1**
(45) Date of Patent: **Sep. 28, 2004**

(54) **ADDITION OF INTERMEDIATE SUPPORTS
FOR SPIRAL CONVEYORS**

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(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(h) by 0 days.

(21) Appl. No.: 10/607,126

(22) Filed: **Jun. 26, 2003**

(51) Int. Cl.⁷ **B65G 13/02; B65G 21/00**

(52) U.S. Cl. **198/778; 198/861.1**

(58) Field of Search **198/778, 860.1,
198/860.2, 861.1**

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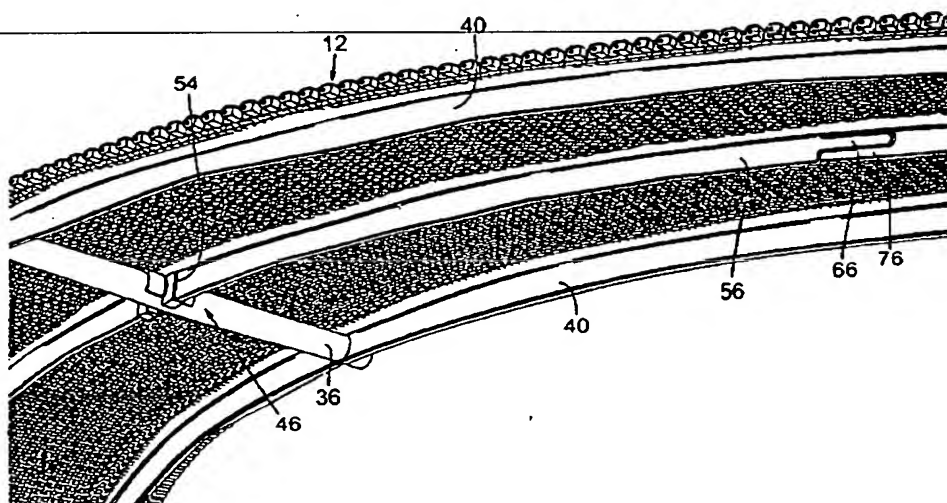
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(57) **ABSTRACT**

A helical or "spiral" conveyor belt system is retrofitted with further belt supports, added between existing belt supports, when needed for heavier loading, preferably without removing the belt from the spiral support structure. The additional support apparatus includes a series of snap-on plastic brackets, to be snapped over the cantilevered bars that extend horizontally inwardly at intervals to support the belt. These brackets form channels within which a set of metal rail members are held, the rail members being in sections securable together around the helical path. A U-shaped wear strip, preferably continuous, is placed down over the metal rails after assembly. This rail addition can be accomplished without removal of the belt, which can be lifted in place sufficiently to assemble the intermediate support components.

22 Claims, 7 Drawing Sheets



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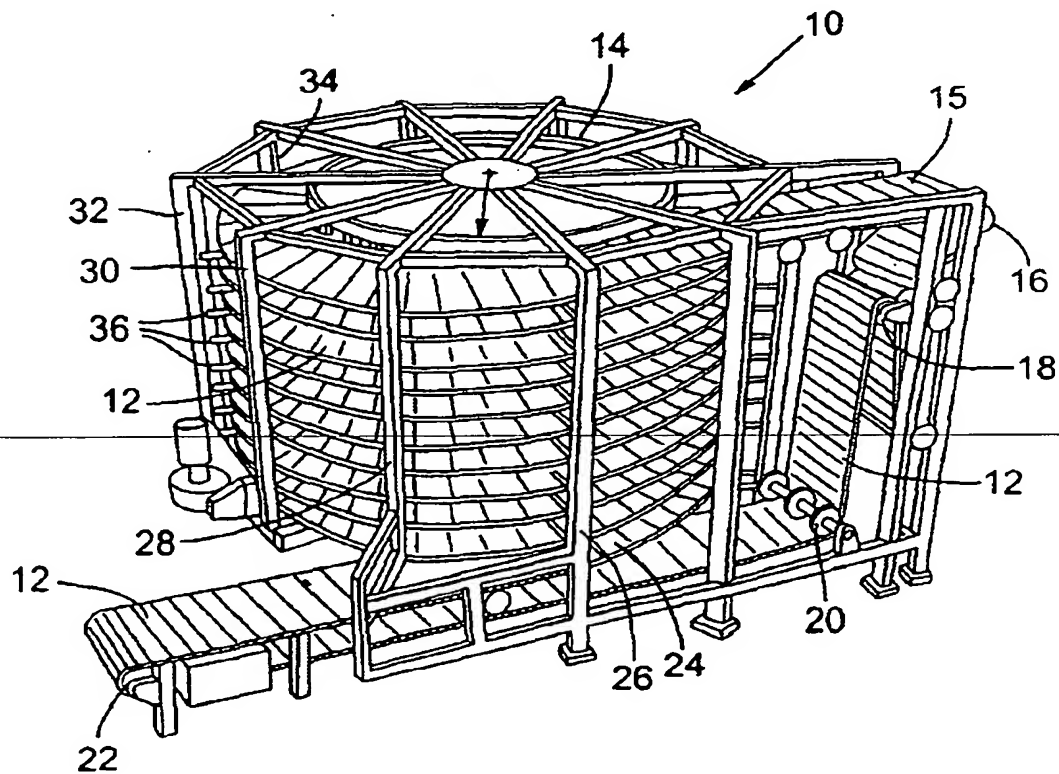


FIG. 1 Prior Art

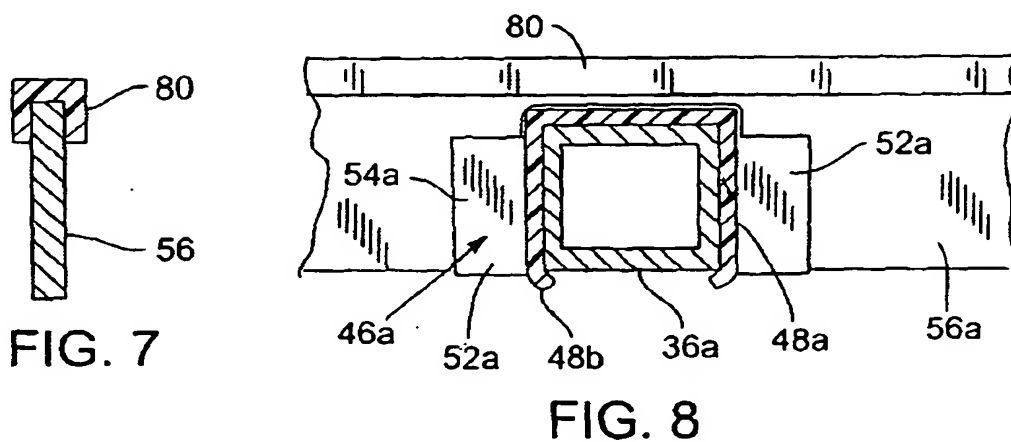
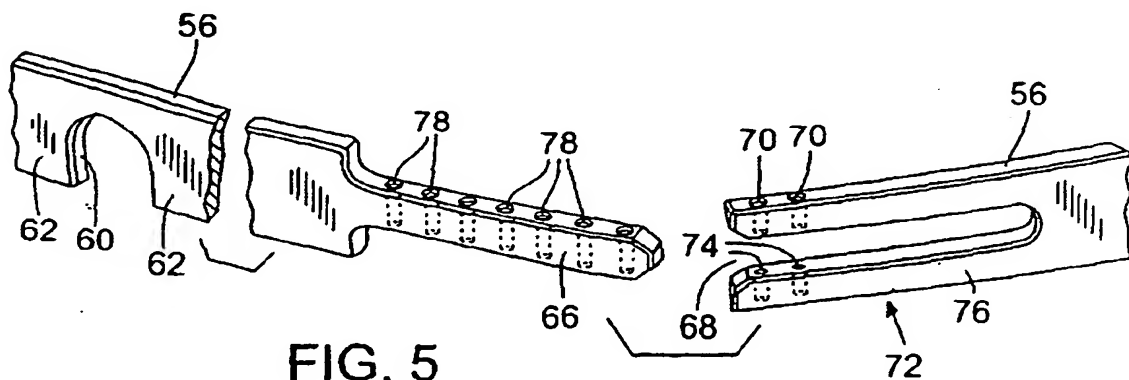


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